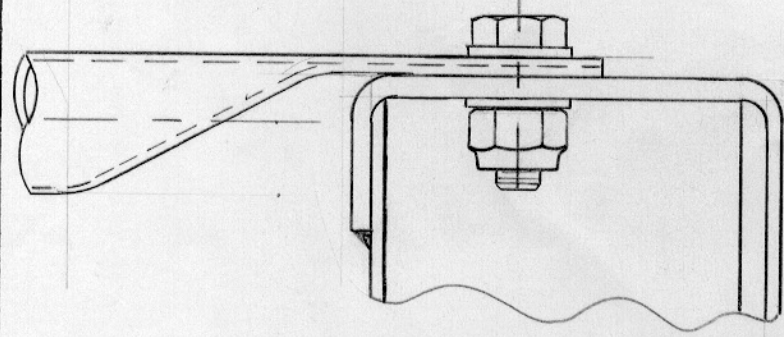


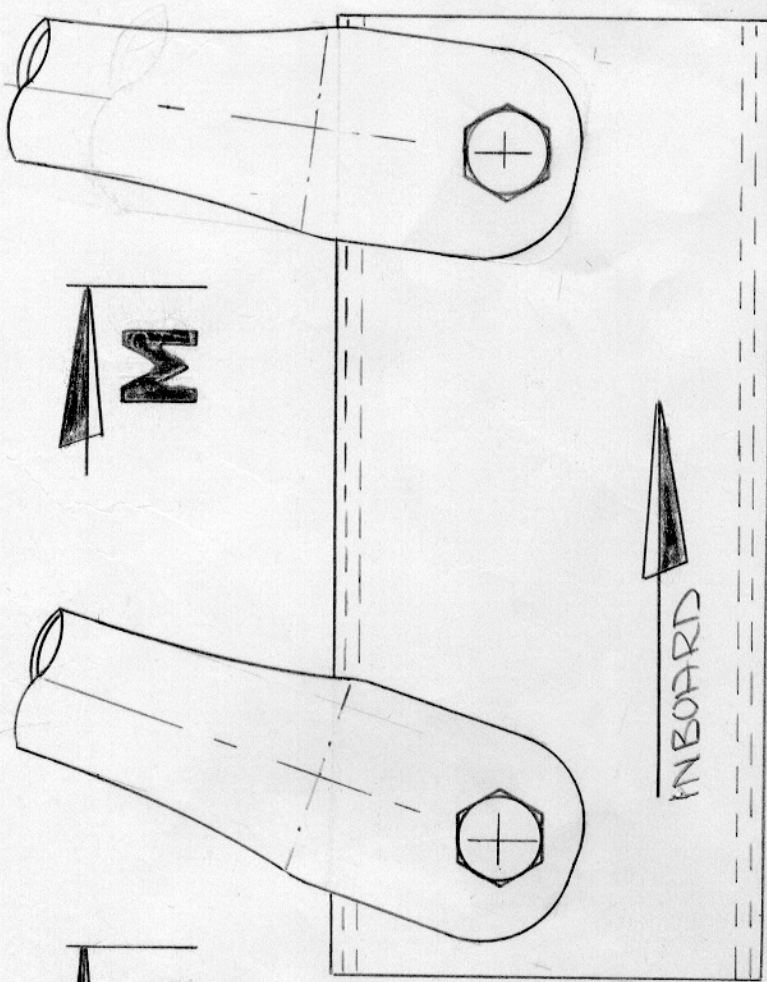
LL

OUTBOARD



MM

INBOARD



L

M

TYPICAL END VIEW OF STEP

INSTALL TUBE OFFSETS  
OPPOSING EACH OTHER  
AS SHOWN ABOVE.

REVISION		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/VENDOR	
DRAWN		CONTRACT NO.		DATE		APPROVAL		DART AERO ACCESSORIES INC		SPEC/VENDOR	
APPROVED		DESIGN		DATE		STRESS		DEO 9001		SPEC/VENDOR	
DESCRIPTION OF CHANGE		CHECKED		DATE		CLIENT		PASSENGER ACCESS STEP		SPEC/VENDOR	
		REV.		DWG. NO.		SCALE		NTS		SHT 1 OF 1	
		REV.		DZOS-573							

RIVET CODE SHALL BE PER NAS 523		DA DASH NO		F-HEAD FAN SIDE	
BASIC CODE		LENGTH DASH NO		W-SPOTWELD	
D-DIMPLE		BASIC CODES			
C-COUNTERSINK		BL-M520470AD		BP-M520470AD	
		BASIC CODES			
		BL-M520470AD		BP-M520470AD	

THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		LIMITS	
GENERAL		1. DIMENSIONS ARE IN INCHES		1. TOLERANCES - XX ± .030	
2. SURFACE ROUGHNESS - 125		3. THREADS - 1/4" DIA		2. ANGLES - XX ± .010	
3. DIMENSIONS - 0.15 MAX		4. ECCENTRICITY - 0.005 MAX		3. SURFACE ROUGHNESS - 125	
4. Holes Per And 10387		5. SYMMETRY ABOUT		4. ECCENTRICITY - 0.005 MAX	
		ALL W/C CENTRE LINES .005		5. SYMMETRY ABOUT	

REPORT ALL DISCREPANCIES - DO NOT SCALE

